

GT326

УСТРОЙСТВА
ПОДАЧИ
ПРУТКА

БАРФИДЕРЫ

КОМПЛЕКТУЮЩИЕ (eng)

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1.0 ELECTRONICS

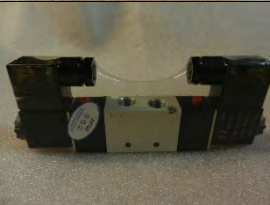
ITEM	PICTURE	DESCRIPTION	NOTES
4.484		SWITCH	SQ10, SQ10A
4.894		MAGNETIC SWITCH 5M	SQ11
4.932		CONTACTOR 8 CONTACTS	K1 K10 (DCS ONLY)
6.176		FUSE HOLDER (CE)DF6-AB10	CANADA ONLY REPLACES B18210030
6.177		CCMR 5 (600 VAC FUSE)	CANADA ONLY REPLACES B18210030
44.0179.K0.15		SAS PRESSURE SWITCH 0.15 BAR	
B11000065		RELAY DISPLAY BASEKTCNC SN KE	
B11203011		XH552 PCB Plate	
B12140800		DELTA PLC DVP60ES2	

B12140810		DELTA ANALOG MODULE 02DA- E2	
B13201402M1		XH552 CN1 connect line	
B13201991		XA1 TOUCH CONTROL BOX CABLE	
B14120101		SERVO AMPLIFIER - DELTA	
B14120203		SERVO MOTOR - DELTA	M2
B14120405		CODE CONNECT LINE&POWER SUPPLI	
B16120301		MAGNETIC PICKUP - SYNC OPTION	

B18120710		Prox. switch #12 40mm 7M	SQ1, SQ2
B18180001		CONTACTOR MINGLE SIGNAL CLEAR	KM1
B18210030		Circuit Protection D4A	QF2
B19110510		CIRCUIT BREAKER GV2ME05 .63~1A	QM1
B24110150		RELAY(TRANSPA RENT LIMPID	K7, KS, R1-R5, R14, R15
B24110200		SAFETY RELAY CARLO NES13DB24SA	K8 K9 (DCS ONLY)
B25120020		POWER SUPPLY UNIT LRS-100-24	

B55000003		MAIN DISCONNECT SWITCH - ST320	
B55000051		BIG TRANSFORMER 400V 50HZ	
C11110400		MAGNET SWITCH M.STM.XT.XB	SQ3, SQ4, SQ6
C11121400		Pressure Switch X-PK510	SP1
X51.40.A004A		HMI touch remote (RS485)w plug	Needs to be programmed prior to shipping
XA1.78.A001A		GT TP04 BIG REMOTE CONTROLBOX	Includes Cable
XA1.78.A002A		GT326 big remote control cable	
XT135050000		PUMP XT.XB 1/8HP 50/60 HER YE	M1

2.0 PNEUMATICS

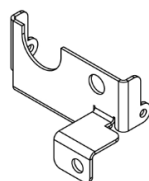
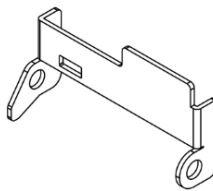
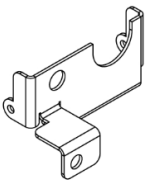
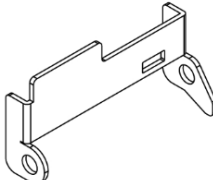
ITEM	PICTURE	DESCRIPTION	NOTES
C11110100		VALVE ELECTRO Y0, Y1, Y3, Y4	YV1 BAR MEASURING YV3 MATERIAL CLAMPING (VICE) YV5 AIR BLAST YV6 FRONT REST YV11 SECOND FRONT REST (OPTIONAL)
C11110200		VALVE ELECTRO YV 2A & YV 2B	YV2A GUIDING CHANNEL OPEN YV2B GUIDING CHANNEL CLOSE
C11120100		AIR REGULATOR XT.SN.DH.M.XB. ST	Use for replacement parts for: XT032020210 RtoL assembly XT032020220 LtoR assembly
C11121400		Pressure Switch X-PK510	SP1
C12112400		CYLINDER SDAS 50X50	CHANNEL OPEN/CLOSE
C12113000		CYLINDER SDAS 40*50	MATERIAL CLAMPING DEVICE (VICE)
C12114500		CYLINDER SDA 40X30	BAR LOADING
C12120900		MINI CYLINDER XT.XB	MEASUREMENT DEVICE
C14120200		MUFFLER - ALPHA ST 320S2	

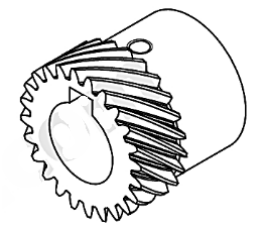
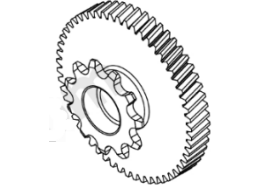
XA1.07.P027D		AIR BLAST SLEEVE, SHORT	
XA1.07.P502B		AIR BLAST SLEEVE - LONG	

3.0 HYDRAULIC

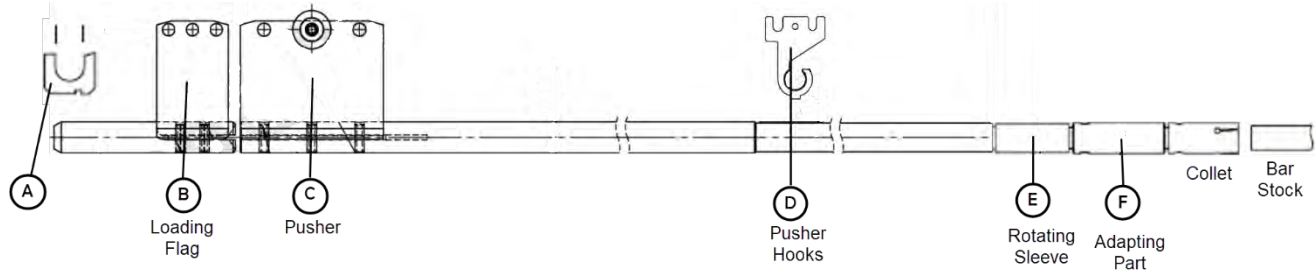
ITEM	PICTURE	DESCRIPTION	NOTES
C14110300		PLUG HEX 3/8"	3/8" Pipe Tap
3.445.US		HOSE HYDRAULIC Ø 3/4 ID	
44.0179.K0.15		SAS PRESSURE SWITCH 0.15 BAR	
C17120400		ACRYLIC OIL MIRRORSN.STM. HB.XT	
XT135050000		PUMP XT.XB 1/8HP 50/60 HER YE	M1

4.0 MECHANICAL

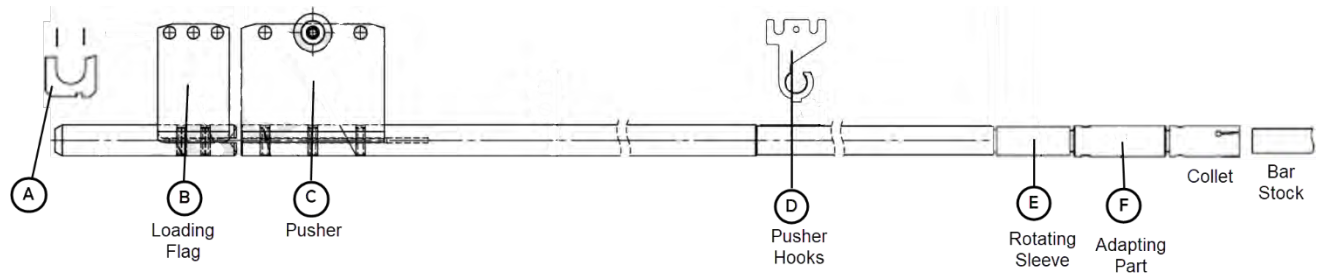
ITEM	PICTURE	DESCRIPTION	NOTES
1.621		CHAIN LINK 05B	
XA1.06.P084C		Gas Spring (10kg,bufferl),215 ~	Standard
XA1.06.P093C		Gas Spring (16kg,buffer),215 ~	To be used if 10kg is too weak
XA1.07.P014D		V CLAMP BLOCK	2 per machine
XA1.13.P151A		Chain (KCB 05B) L=8600 #1075	8600mm 1075 pitches
XA1.21.P001C		MEASUREMENT FRAME - LTORF	
XA1.21.P002C		MEASUREMENT PLATE - LTORF	
XA1.21.P004A		MEASUREMENT FRAME - RFOLT	
XA1.21.P005A		MEASUREMENT PLATE - RFOLT	

XT141070000		CHAIN PUSH PLATE XT.XB	
XT141100000		OBLIQUEGEAR	
XH141030000		HELICAL GEAR	
XT121070000		JAWS MATERIAL PLATE	
XT132050010		SUPPORT SHAFT XT.XB	RTOL
XT132050020		SUPPORT SHAFT(KTELECTRI C CABIN	LTOR

5.0 GUIDING ELEMENTS & PUSHERS, ETC



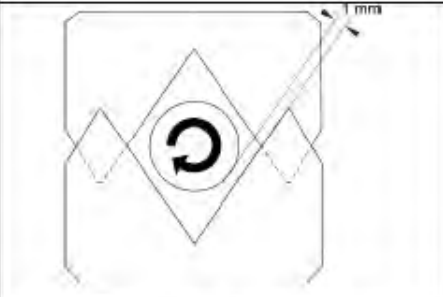
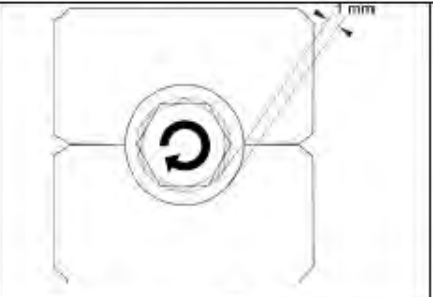
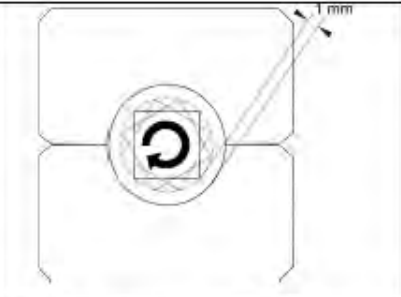
Standard Pushers-1150mm					
(A) Guiding Channel	(B) Loading Flag	(C) Pusher with Flag	(D) Pusher Hooks	(E) Rotating Sleeve	(F) Collet Adapter
8mm 028.30.413.US	7mm XTP200710/LFA XTP200710/RFA	7mm XTP550710/LFA XTP550710/RFA	12mm XHP200710	7mm 015.15.1064	N/A
11mm 028.30.423.US	10mm XTP200710/LFA XTP200710/RFA	10mm XTP551010/LFA XTP551010/RFA	15mm XHP201010	10mm 015.031.013/100	10-m5 028.031.984B 10-07 028.031.024
14mm 028.30.433.US	13mm XTP201310/LFA XTP201310/RFA	13mm XTP551320/LFA XTP551320/RFA	18mm XHP201310	10mm 015.031.013/100	12-07 028.031.034 12-08 028.031.044
17mm 028.30.443.US	16mm XHP401630/LFA XHP401630/RFA	16mm XTP751620/LFA XTP751620/RFA	21mm XHP201610	15.5mm 015.031.013/155	16-07 028.031.054 16-08 028.031.064 16-11 028.031.074
19mm 028.30.453.US	18mm XHP401830/LFA XHP401830/RFA	18mm XTP751820/LFA XTP751820/RFA	23mm XHP201810	15.5mm 015.031.013/155	18-07 028.031.084 18-08 028.031.094 18-11 028.031.104
21mm 028.30.463.US	20mm XHP402030/LFA XHP402030/RFA	20mm XTP752020/LFA XTP752020/RFA	25mm XHP202010	15.5mm 015.031.013/155	20-08 028.031.124 20-11 028.031.134 20-14 028.031.144
23mm 028.30.473.US	22mm XHP402230/LFA XHP402230/RFA	22mm XTP752220/LFA XTP752220/RFA	28mm XHP202210	15.5mm 015.031.013/155	22-08 028.031.164 22-11 028.031.174 22-14 028.031.184
27mm 028.30.483.US	26mm XHP402630/LFA XHP402630/RFA	26mm XTP752620/LFA XTP752620/RFA	28mm XHP202410	15.5mm 015.031.013/155	26-11 028.031.214 26-14 028.031.224 26-20 028.031.234



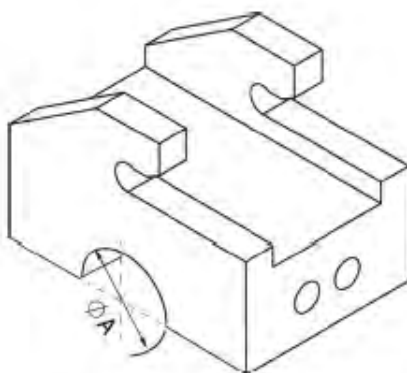
Extended Pushers-1500mm					
Guiding Channel	Loading Flag	Pusher with Flag	Pusher Hooks	Rotating Sleeve	Collet Adapter
8mm (6) 028.30.413.US XA1.31.P003C.08 XA1.31.P005B.08	7mm XTP200710/LFA XTP200710/RFA	7mm XA1.15.A009A.07 XA1.15.A010A.07	12mm XHP200710	7mm 015.15.1064	N/A
11mm (6) 028.30.423.US XA1.31.P003C.11 XA1.31.P005B.11	10mm XTP200710/LFA XTP200710/RFA	10mm XA1.15.A009A.10 XA1.15.A010A.10	15mm XHP201010	10mm 015.031.013/100	10-m5 028.031.984B 10-07 028.031.024
14mm (6) 028.30.433.US XA1.31.P003C.14 XA1.31.P005B.14	13mm XTP201310/LFA XTP201310/RFA	13mm XA1.15.A009A.13 XA1.15.A010A.13	18mm XHP201310	10mm 015.031.013/100	12-07 028.031.034 12-08 028.031.044
17mm (6) 028.30.443.US XA1.31.P003C.17 XA1.31.P005B.17	16mm XHP401630/LFA XHP401630/RFA	16mm XA1.15.A009A.16 XA1.15.A010A.16	21mm XHP201610	15.5mm 015.031.013/155	16-07 028.031.054 16-08 028.031.064 16-11 028.031.074
19mm (6) 028.30.453.US XA1.31.P003C.19 XA1.31.P005B.19	18mm XHP401830/LFA XHP401830/RFA	18mm XA1.15.A009A.18 XA1.15.A010A.18	23mm XHP201810	15.5mm 015.031.013/155	18-07 028.031.084 18-08 028.031.094 18-11 028.031.104
21mm (6) 028.30.463.US XA1.31.P003C.21 XA1.31.P005B.21	20mm XHP402030/LFA XHP402030/RFA	20mm XA1.15.A009A.20 XA1.15.A010A.20	25mm XHP202010	15.5mm 015.031.013/155	20-08 028.031.124 20-11 028.031.134 20-14 028.031.144
23mm (6) 028.30.473.US XA1.31.P003C.23 XA1.31.P005B.23	22mm XHP402230/LFA XHP402230/RFA	22mm XA1.15.A009A.22 XA1.15.A010A.22	28mm XHP202210	15.5mm 015.031.013/155	22-08 028.031.164 22-11 028.031.174 22-14 028.031.184
27mm (6) 028.30.483.US XA1.31.P003C.27 XA1.31.P005B.27	26mm XHP402630/LFA XHP402630/RFA	26mm XA1.15.A009A.26 XA1.15.A010A.26	28mm XHP202410	15.5mm 015.031.013/155	26-11 028.031.214 26-14 028.031.224 26-20 028.031.234

Depending on the bar feeder length capacity, additional (or less) quantity of guiding channel segments will make a complete set. The above chart shows are for a 12' bar length capacity.

6.0 FRONT REST BLOCKS

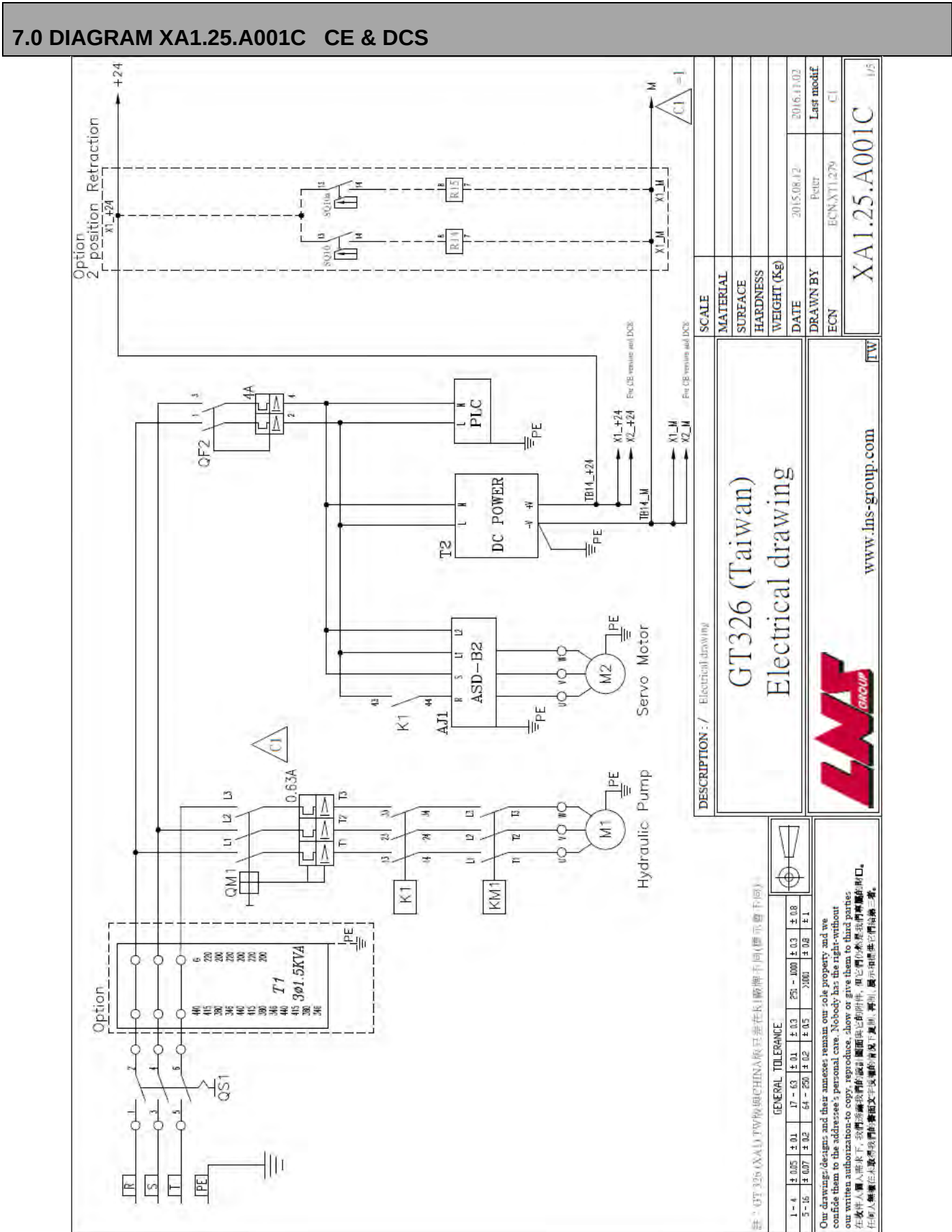
Front rest blocks		
		
Round bar: V block	Hex bar: O block	Square bar: O block

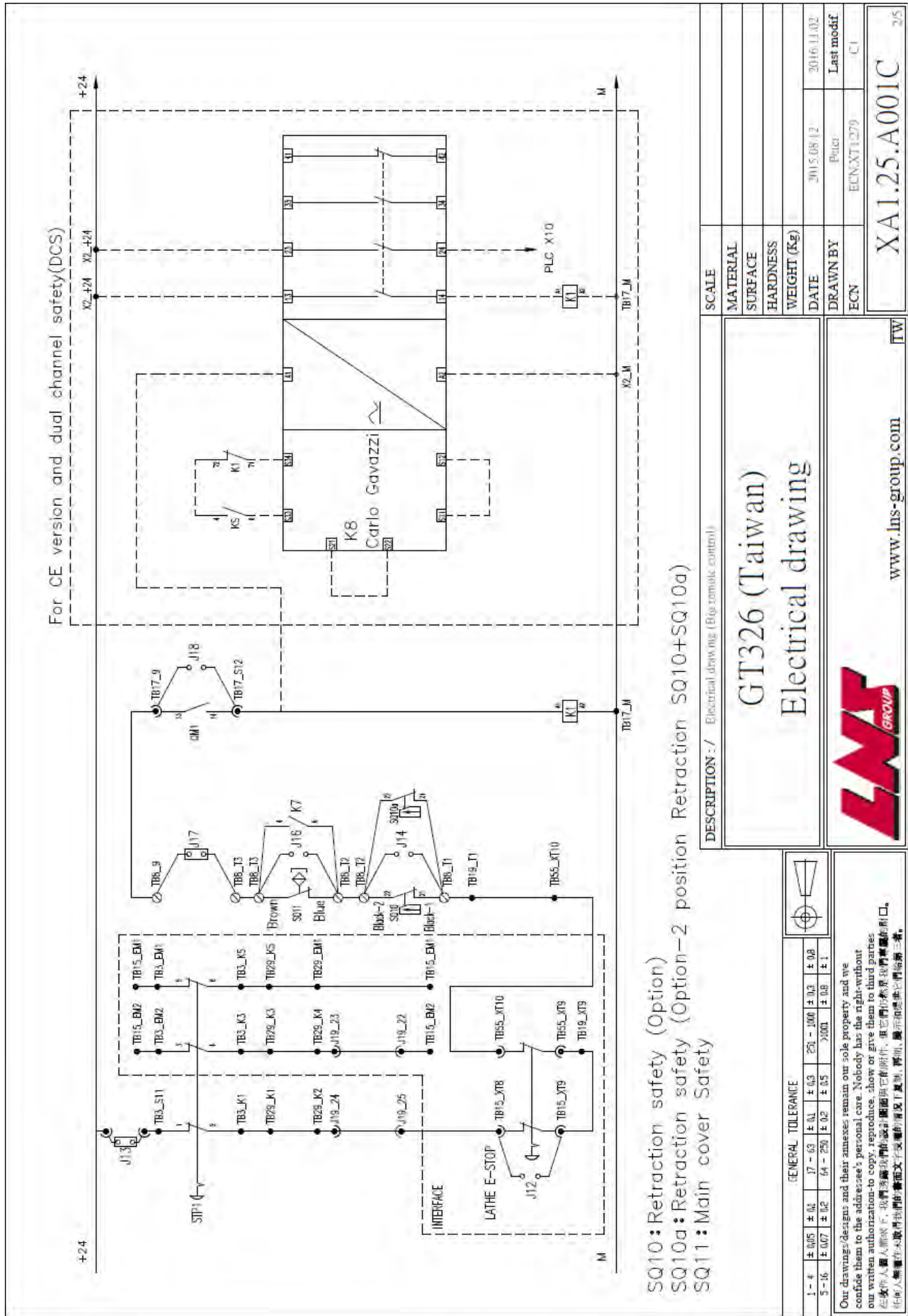
- O block

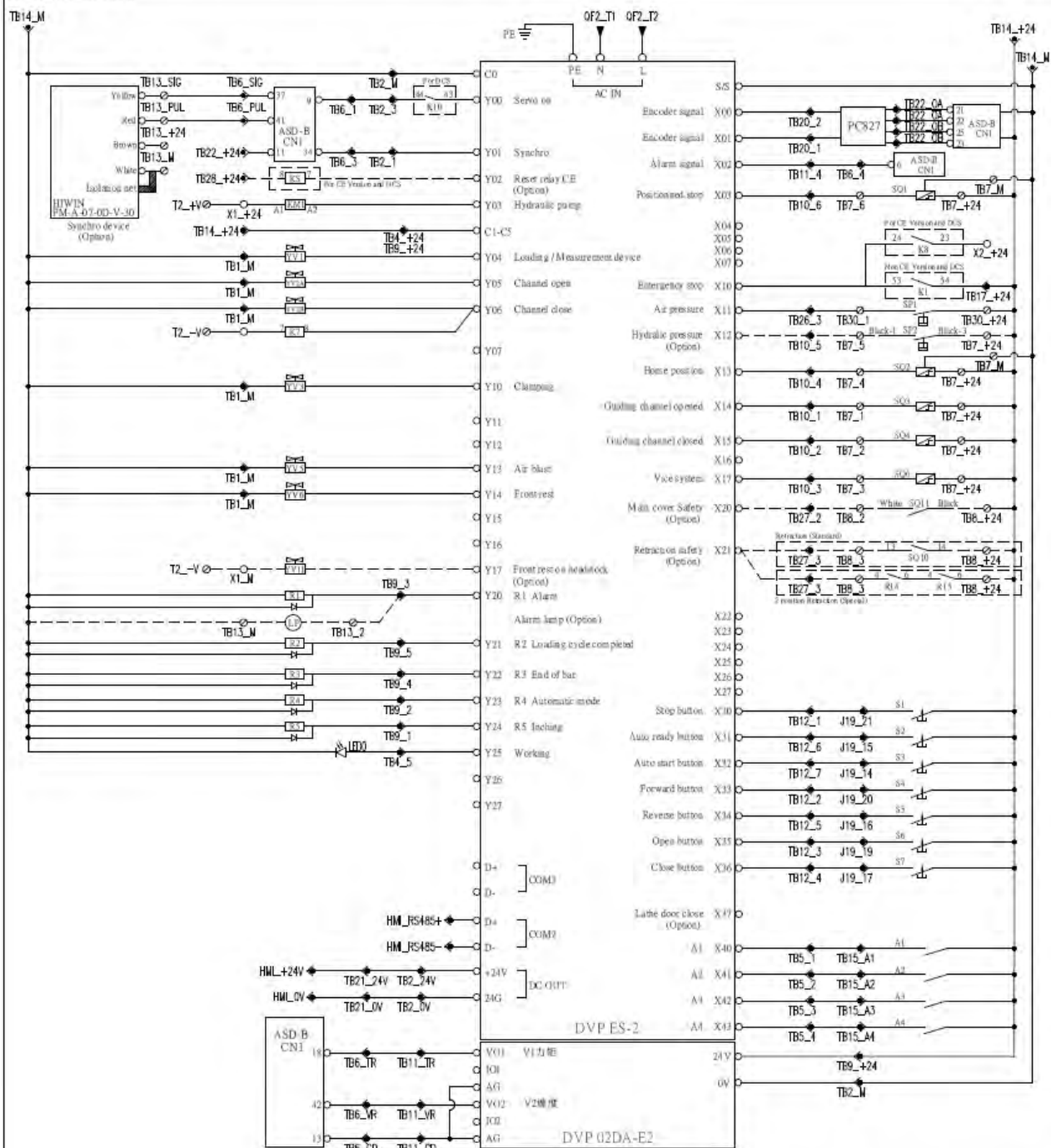


Block Part No.	Diameter(ϕA) mm	Optimum bar range mm
XA1.07.P061A.08	8	5~6.5
XA1.07.P061A.09	9	6~7.5
XA1.07.P061A.10	10	7~8.5
XA1.07.P061A.11	11	8~9.5
XA1.07.P061A.12	12	9~10.5
XA1.07.P061A.13	13	10~11.5
XA1.07.P061A.14	14	11~12.5
XA1.07.P061A.15	15	12~13.5
XA1.07.P061A.16	16	13~14.5
XA1.07.P061A.17	17	14~15.5
XA1.07.P061A.18	18	15~16.5
XA1.07.P061A.19	19	16~17.5
XA1.07.P061A.20	20	17~18.5
XA1.07.P061A.21	21	18~19.5
XA1.07.P061A.22	22	19~20.5
XA1.07.P061A.23	23	20~21.5
XA1.07.P061A.24	24	21~22.5
XA1.07.P061A.25	25	22~23.5
XA1.07.P061A.26	26	23~24.5
XA1.07.P061A.27	27	24~25.5

7.0 DIAGRAM XA1.25.A001C CE & DCS







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GENERAL TOLERANCE							
1 - 4	± 0.05	± 0.1	17 - 63	± 0.1	± 0.3	251 - 1000	± 0.3 ± 0.8
5 - 16	± 0.07	± 0.2	64 - 250	± 0.2	± 0.5	>1001	± 0.8 ± 1



DESCRIPTION : / Electrical drawing (Small remote control)

GT326 (Taiwan)
Electrical drawing

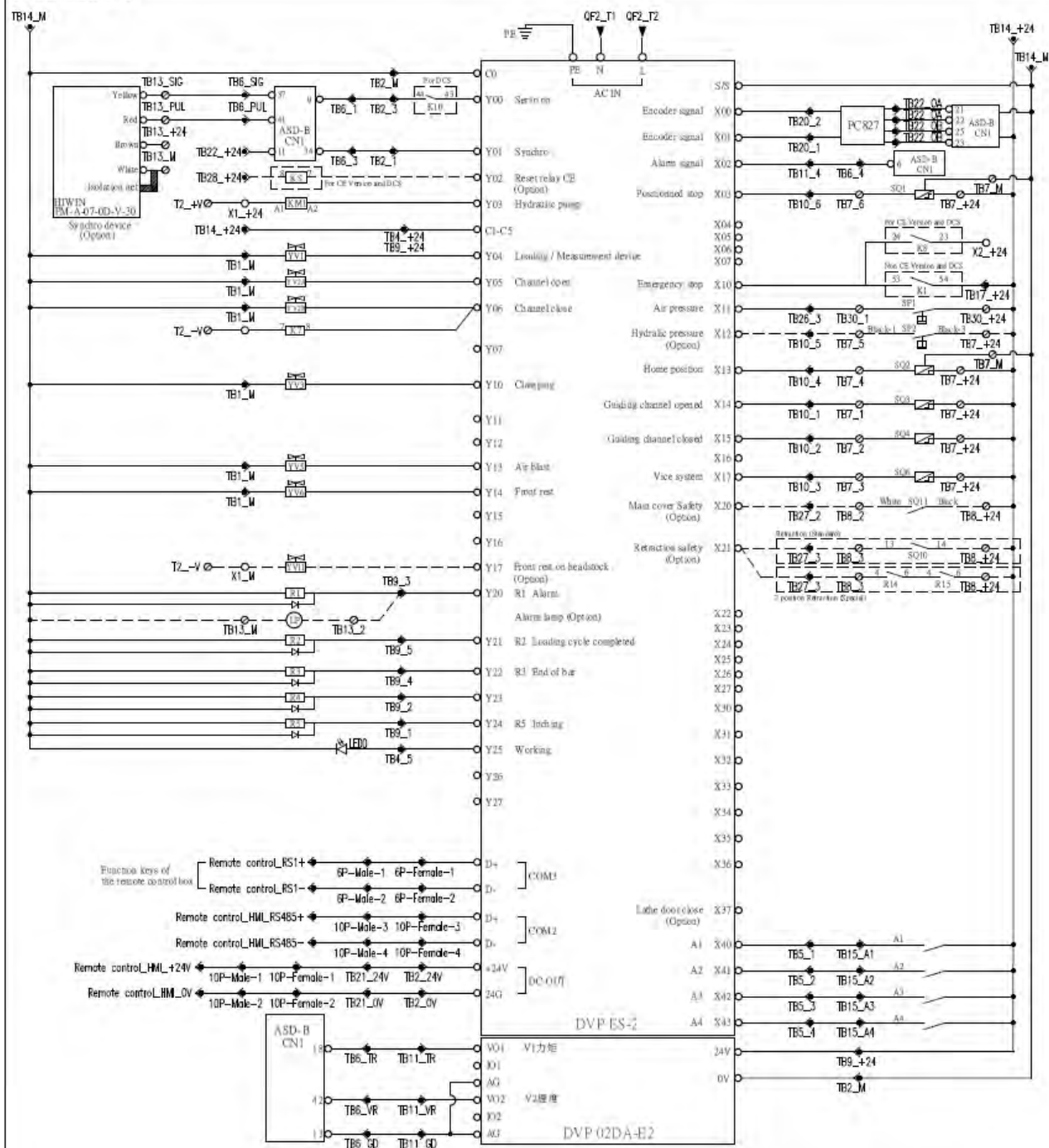


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8.0 REVISIONS

REV	DATE	REASON
0	03/10/2020	New
1	04/07/2020	B24110150 was B66000007, Removed XT032020210, Stocking C11110200 for this. C14110300 was 3.124, Added 1.621 & XA1.13.P151A, Added 6.176 & 6.177.
2	6/4/2020	Updated part number for 16kg shock to XA1.06.P093C.

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